

**AMENDMENTS TO THE SPECIFICATION**

On page 1, please replace the title with the following:

**--PROCESS METHOD AND FILM SYSTEM FOR PRODUCING THE  
PRODUCTION OF A PERSONALISED, OPTICALLY VARIABLE ELEMENT.--**

On page 1, after the title of the invention, insert the following:

**--CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a National Phase application of International Application No. PCT/DE2004/002018 filed September 9, 2004, which claims priority based on German Patent Application No. 103 42 674.4, filed September 16, 2003, which are both incorporated herein by reference.

**BACKGROUND OF THE INVENTION-- .**

On page 2, before line 1, insert the following:

**--SUMMARY OF THE INVENTION-- .**

On page 5, after line 19, insert the following:

**--BRIEF DESCRIPTION OF THE DRAWINGS-- .**

On page 6, after line 11, insert the following:

**--DETAILED DESCRIPTION OF THE INVENTION -- .**